



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3407-041
Job Sheet 168931



Part No: D3407-041

Job Qty: 10 ea

Part Name: Tow Ring



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/27/17

Job Tracking No:

Due Date: 11/30/17

Created By: Mario Poulin

Type: SOLD

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea	11/29/17	11/29/17	0.00	0.00	Start Up Large Fab-1		<i>256</i>
100	Large Fab	10 pcs	11/29/17	11/29/17	0.00	2.19	Large Fab 1		<i>256</i>
110	QC	10 pcs	11/29/17	11/29/17	0.00	0.00	QC9		<i>PD</i>
120	QC	10 pcs	11/29/17	11/29/17	0.00	0.00	QC5		<i>PD</i>
130	Powdercoat	10 pcs	11/30/17	11/30/17	0.00	0.38	Powdercoat2		<i>BR 11/12/13</i>
140	QC	10 pcs	11/30/17	11/30/17	0.00	0.00	QC3		<i>38</i>
150	Packaging	10 pcs	11/30/17	11/30/17	0.00	0.00	Packaging3		<i>3-89</i>
160	QC21-SA	10 Ea	11/30/17	11/30/17	0.00	0.00	QC21		<i>3-89</i>

Part Op 100 - Weld D3407-1/-5 using welding rod TIG174 as per Dwg D3407 & QSI 004 A/R TIG174 ROD

Descriptions: Batch:

130 - **Mask Threaded Section** START TIME: *10:30* OVEN TEMPERATURE: *400°* FINISH TIME:

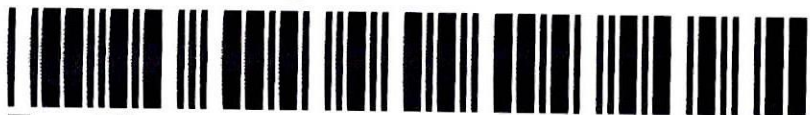
11:00.

M 138467.

Job Allocations

Operatio
90-Start t

DART
AEROSPACE
S014019



Tow Ring

Dart Aerospace Ltd.

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CANADA

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PART NO: D3407-041

Revision:

Operation: Large Fab

Change No:

Mfg Date: 11/27/17

Job No: 168931